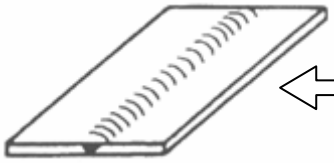
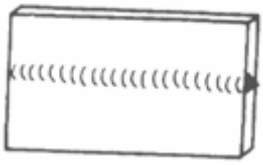
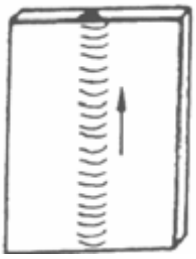
LYCEE HENRI DARRAS	***LES POSITIONS des SOUDURES***	***Nom :***
Date :	***Extrait de la norme NF EN 287-1***	***Section :***



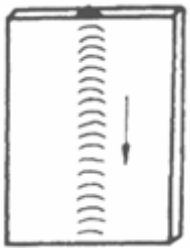
Position PA soudage à plat



Position PC soudage en corniche

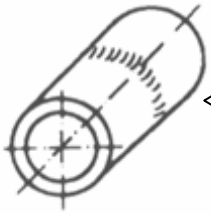


Position PF verticale montante

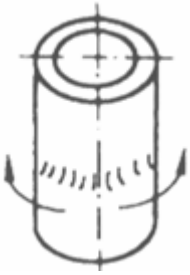


Position PG verticale descendante

Position PE soudage au plafond



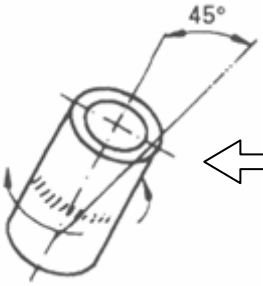
Position PA tube en rotation soudage à plat



Position PC, tube fixe, axe verticale, soudage en corniche

Position PF tube fixe, axe horizontal, soudage en montant

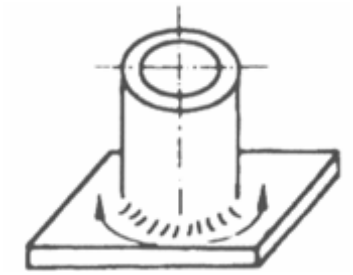
Position PG, tube fixe, axe horizontal, soudage en descendant



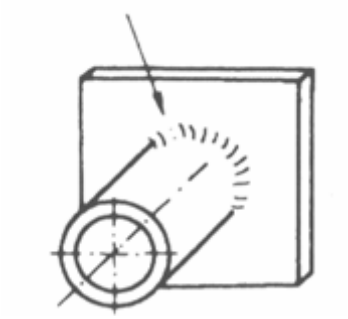
Position HL045, axe incliné,soudage incliné montant

ac

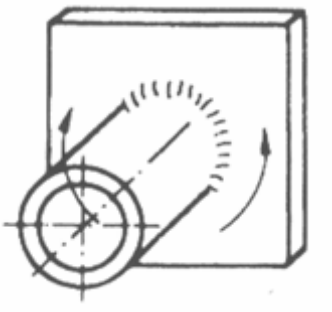
LYCEE HENRI DARRAS	***LES POSITIONS des SOUDURES***	***Nom :***
Date :	***Extrait de la norme NF EN 287-1***	***Section :***



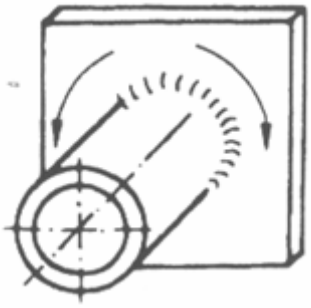
Position PB, tube fixe, axe vertical, angle à plat



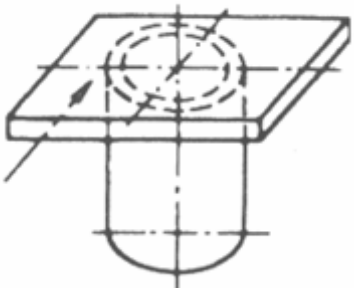
Position PB, tube en rotation, axe horizontal, soudage à plat



Position PF, tube fixe, axe horizontal, verticale montante



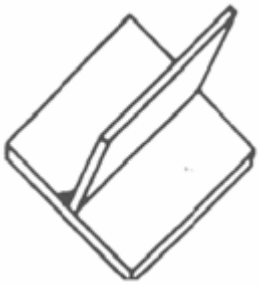
Position PG, tube fixe, axe horizontal, verticale descendante



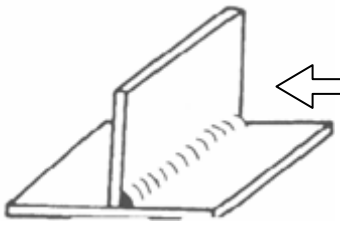
Position PD, tube fixe, axe verticale, angle au plafond

ac

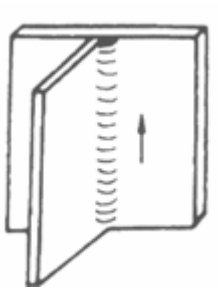
LYCEE HENRI DARRAS	***LES POSITIONS des SOUDURES***	***Nom :***
Date :	***Extrait de la norme NF EN 287-1***	***Section :***



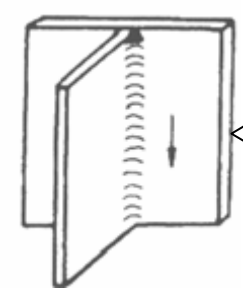
Position PA
en gouttière



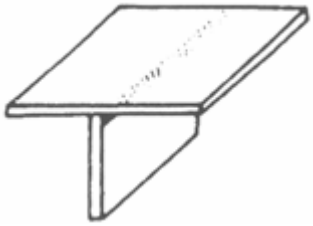
Position PB
Angle à plat



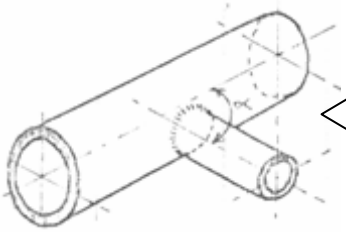
Position PF
Verticale montante



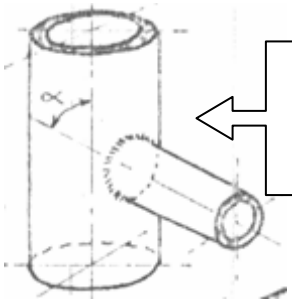
Position PG
Verticale
descendante



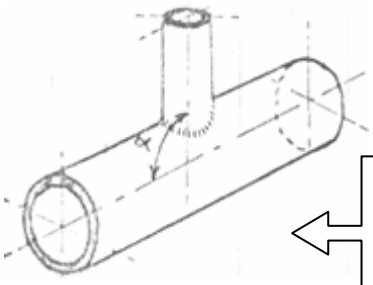
Position PD
Angle au plafond



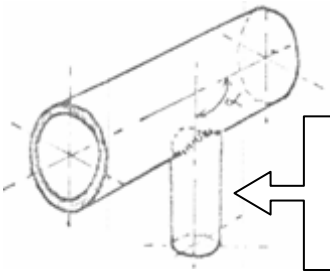
Position PG
Verticale montante



Position PG
Verticale montante



Position PB
Angle à plat



Position PD
Angle au plafond

ac